

TWIN BOX BD EEC



LOW PRESSURE CENTRIFUGAL FAN IN SOUNDPROOF CABINET WITH DOUBLE EEC MOTOR

MANUFACTURING FEATURES

- Impellers made of reinforced polyamide with fiber glass.
- BD EEC range fans assembled in soundproof cabinets with thermo-acoustic insulation, Bs1d0 fire class on the supply panel.
- Fan assembled on antivibration mountings.
- Connection gland included.
- Motor fixing with an exclusive system designed by Casals through flexible arms and silent blocks to avoid vibration. Flexible arms in compliance with the ROHS 2002/95/EC Directive (Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipments).
- PM brushless motor (permanent magnets), synchronous, electronically commutated, high efficiency and low sound level. Specially designed for fans with electronic operation and control in deported box IP65.

Working range: from 400 to 1200-2000rpm (depending on the models)

Motor with IP54 protection and class F insulation. IP 65 drive case

Power: 220V $\pm$ 10% single phase

Power frequency: 50 / 60Hz

Operating temperature range: -20°C to 50°C

Speed control through signal 0-10V or PWM

- Fans can run separately or simultaneously.

Accessories



INT



REG
TWIN



REGC

APPLICATIONS

Designed for inline installation, indoor or outdoor assembly, they are suitable for:

- Air renewal in buildings and industries.
- Industrial and professional kitchen hood. Use in supply or extraction with prior fat filtering.
- Maximum working temperature: 50°C.

UNDER REQUEST

- LG0 position.
- Impeller made of galvanized sheet.

* All data are referred to a single working fan. If both fans are working at the same time, data should be twice (x2) except for weight.

Technical data

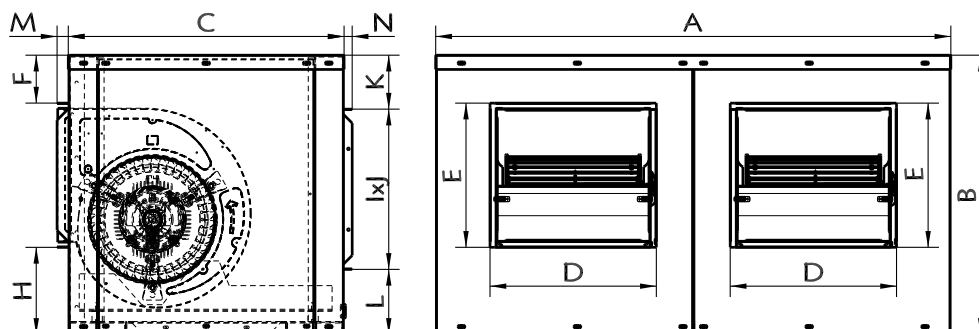
Single-phase motor

Code	Model	R.P.M.	Rated I. A 230V	Rated power kW	Max. Airflow m ³ /h	Sound db (A)**	Weight kg	Connect. diagram
TW251169554	TWIN BOX BD 7/7 EEC	2000	5,00	0,37	2.870	41	36	1
TW251289554V2	TWIN BOX BD 9/9 EEC	2000	5,8	0,75	4.280	46	51	1
TW251379554	TWIN BOX BD 10/10 EEC	1800	10,00	1,50	5.820	47	65	1
TW251529554	TWIN BOX BD 12/12 EEC	1200	10,00	1,50	7.420	47	93	1

Notes:

** Total sound pressure level at the point of maximum flow measured in dB(A) in the suction measured in free field at a distance of 6m from the source

Dimensions



Model	A	B	C	D	E	F	H	I	J
TWIN BOX BD 7/7 EEC	850	450	450	244	218	81	152	636	280
TWIN BOX BD 9/9 EEC	1000	535	535	313	270	96	170	658	311
TWIN BOX BD 10/10 EEC	1085	580	580	344	301	84	196	790	361
TWIN BOX BD 12/12 EEC	1220	651	651	409	351	84	216	940	423

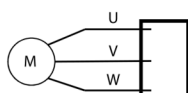
Model	K	L	M	N
TWIN BOX BD 7/7 EEC	76	94	23	17
TWIN BOX BD 9/9 EEC	103	121	23	17
TWIN BOX BD 10/10 EEC	100	119	23	17
TWIN BOX BD 12/12 EEC	104	123	23	17

Wiring diagram

Wiring diagram Nº 1

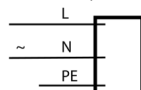
MOTOR OUTPUT SALIDA MOTOR

The EC motor is three phase and the output of three phases is connected in this connection terminal.
El motor EC es trifásico y la salida de las 3 fases del mismo se conectan a este terminal de conexión.



POWER INPUT (230V) ENTRADA DE ALIMENTACIÓN (230V)

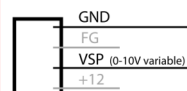
In this other terminal, the power input must be connected with the L (line), N (neutral) and single phase PE (ground).
En este otro terminal se debe conectar la entrada de alimentación con la L (línea), N (neutro) y PE (tierra) monofásica.



CONTROL: 0-10 INPUT CONTROL: 0-10 ENTRADA

The fan is adjustable in rpm and has a variable input from 0 to 10V.
You can connect any accessory or external device that gives this variable signal (for example: temperature sensor, inverter, etc.). In case you want to operate the fan at maximum revolutions, you should connect VSP (0-10V) and +12 directly.

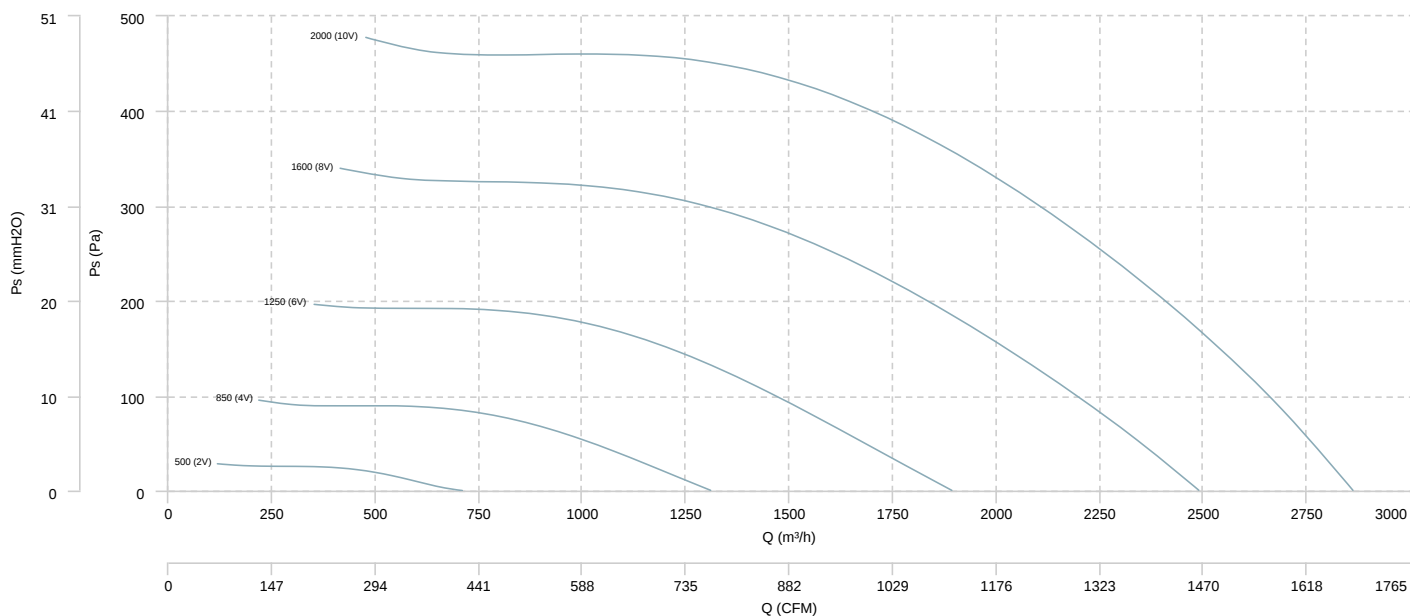
El ventilador es regulable en RPM y tiene una entrada variable de 0 a 10V.
Se puede conectar algún accesorio o dispositivo externo que dé esta señal variable (por ejemplo, sensor de temperatura, variador, etc.). En caso de que se quiera hacer funcionar el ventilador a máximas revoluciones se debe conectar directamente VSP (0-10V) y +12.



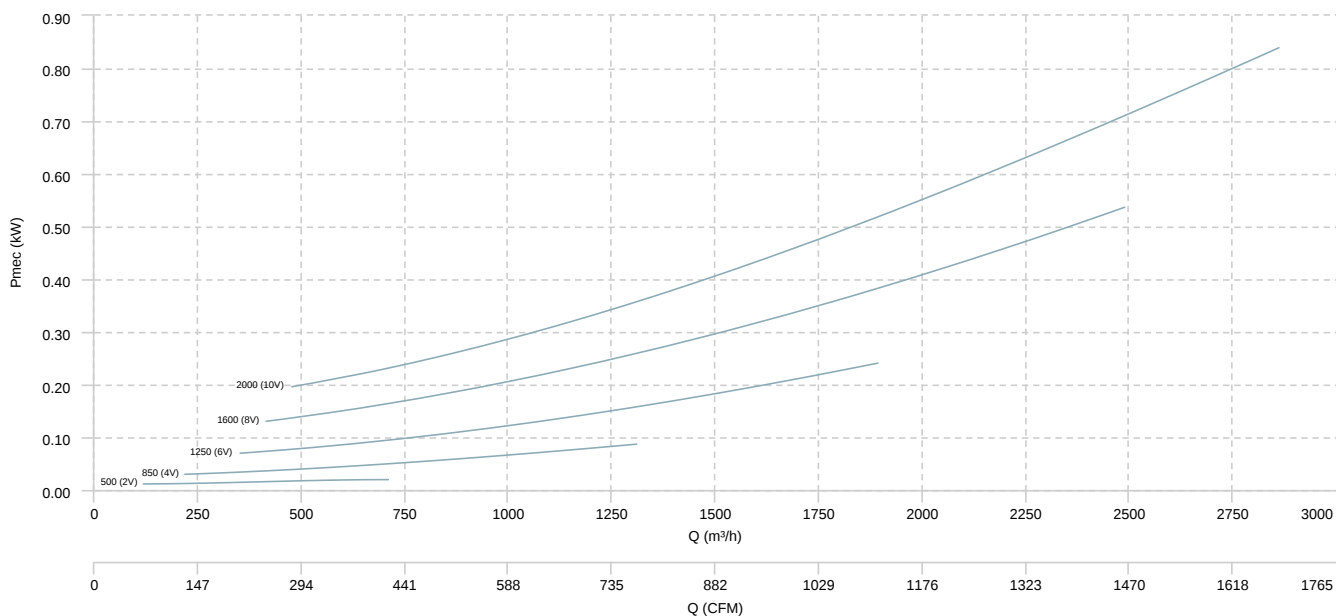
CHARACTERISCTIC CURVE

TWIN BOX BD 7/7 EEC

AIR FLOW - PRESSURE

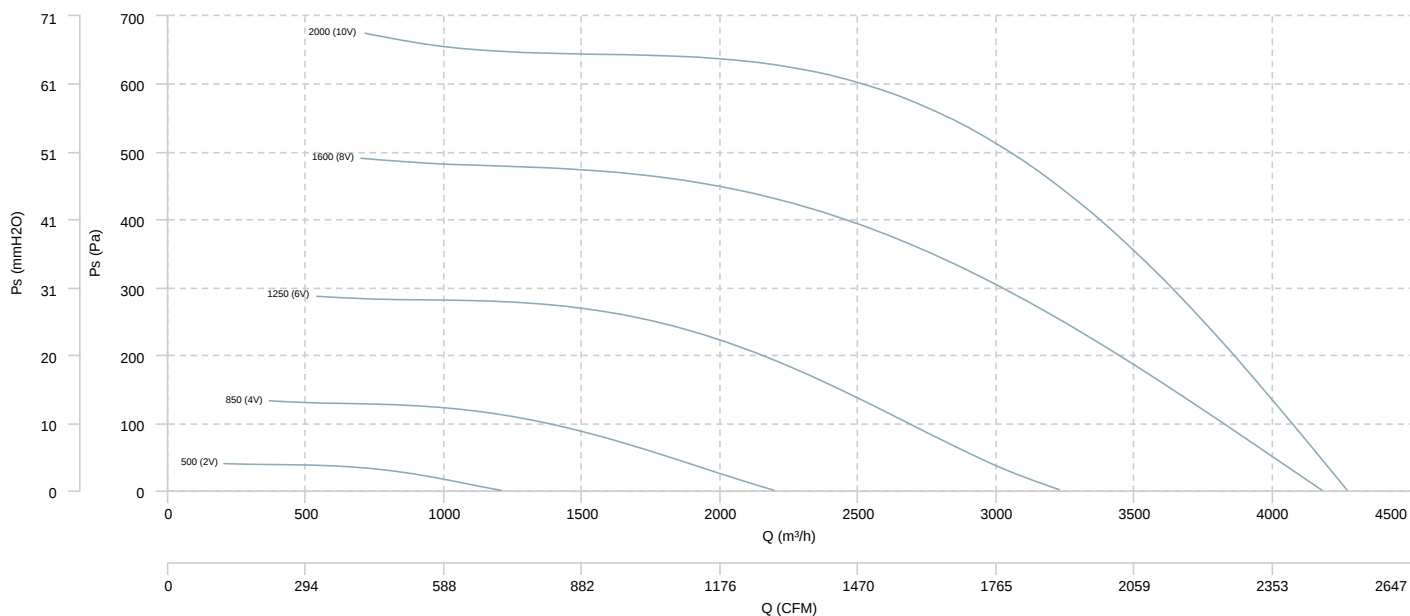


AIR FLOW - MECHANICAL POWER

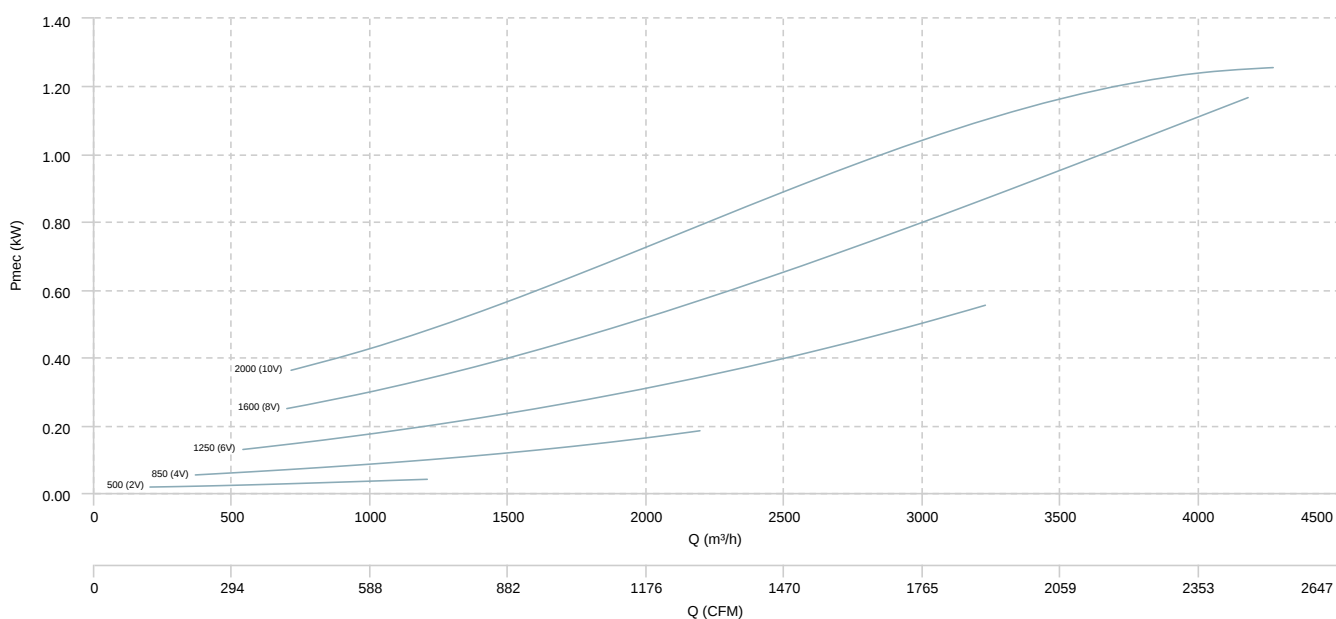


TWIN BOX BD 9/9 EEC

AIR FLOW - PRESSURE

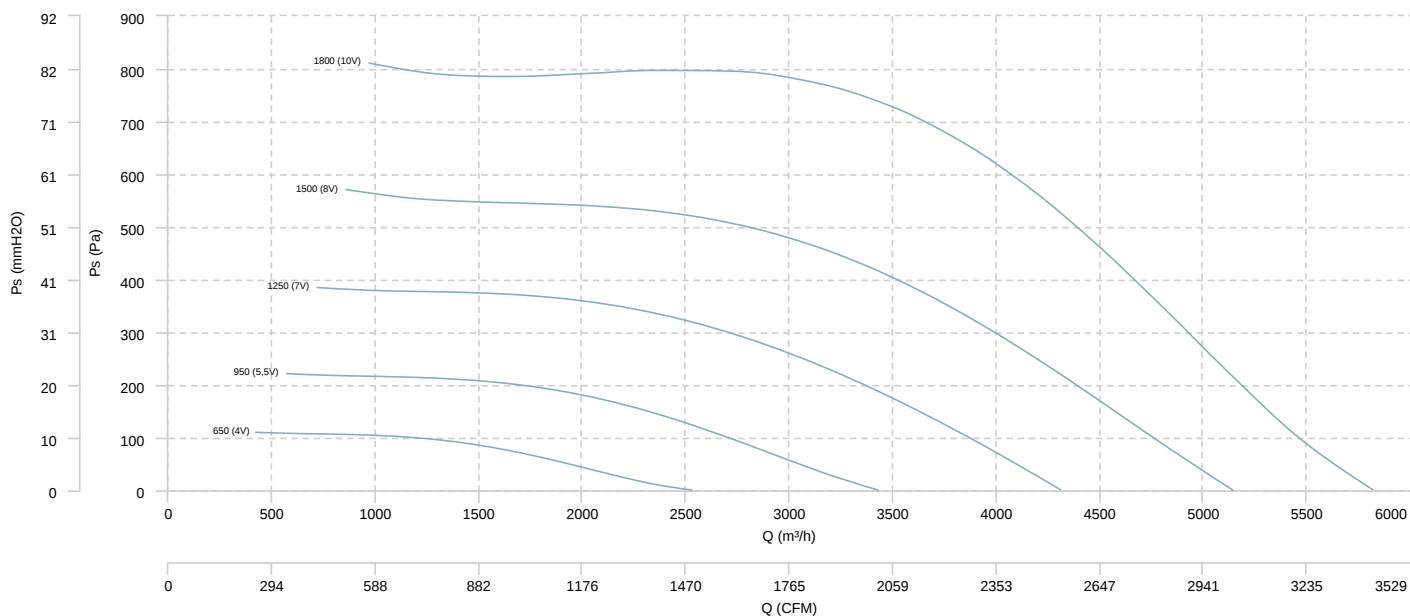


AIR FLOW - MECHANICAL POWER

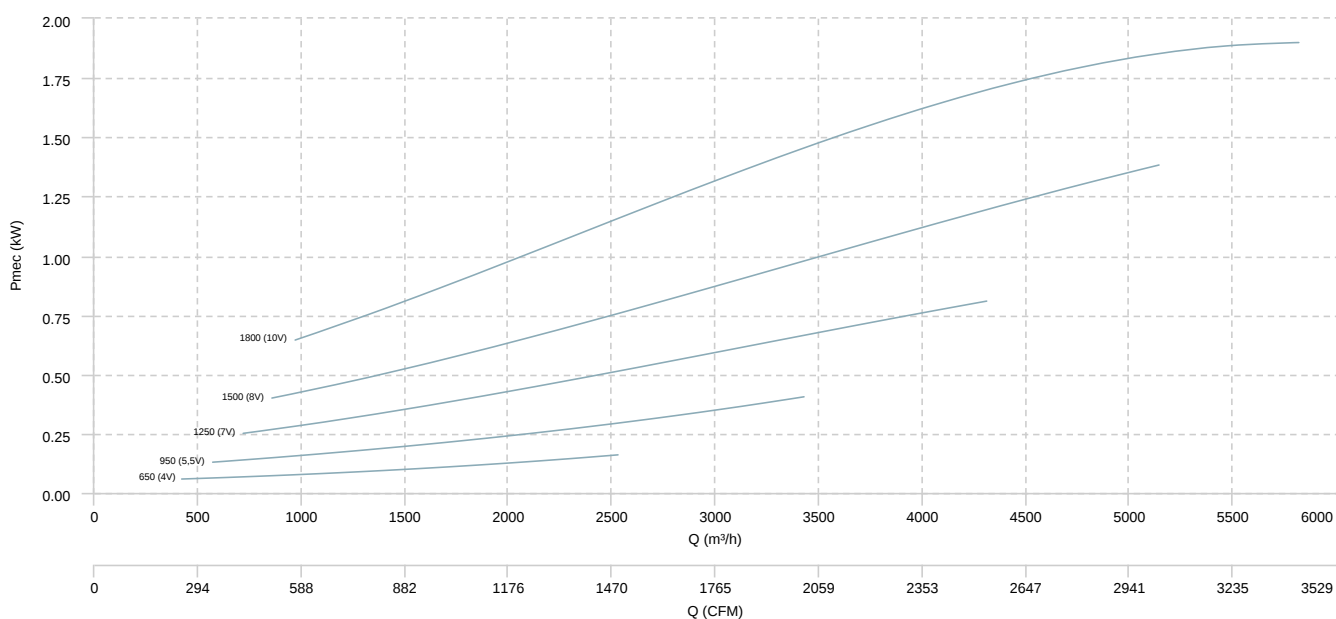


TWIN BOX BD 10/10 EEC

AIR FLOW - PRESSURE

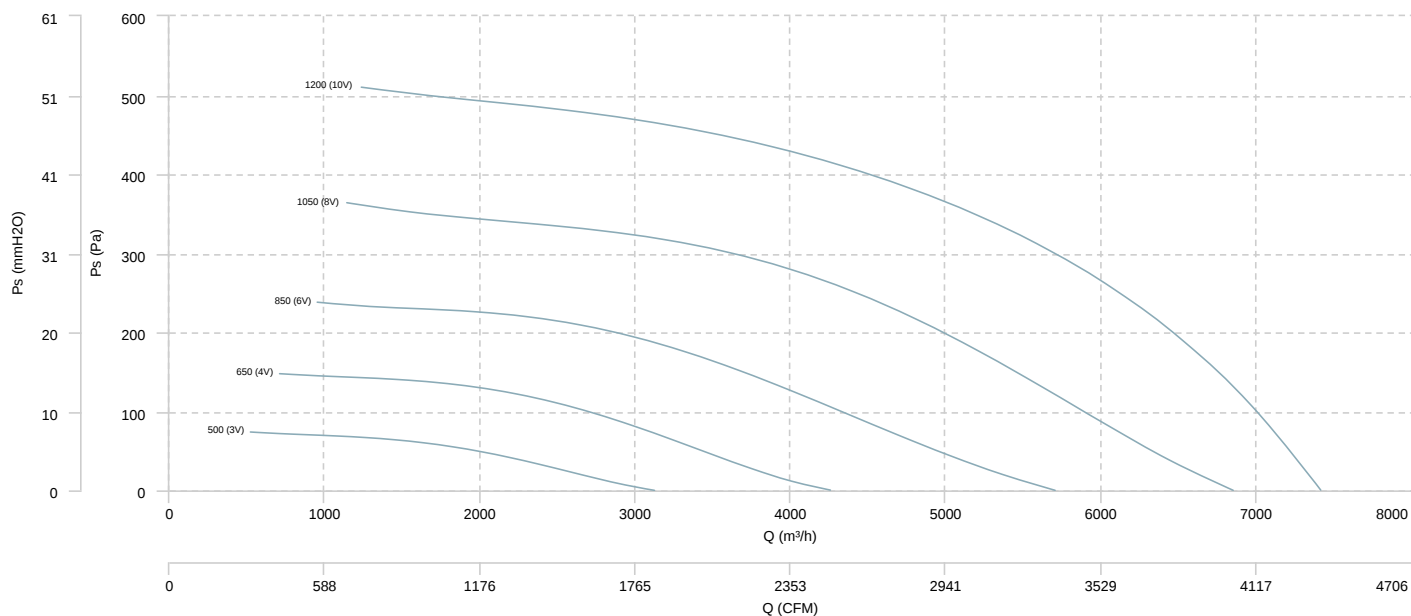


AIR FLOW - MECHANICAL POWER

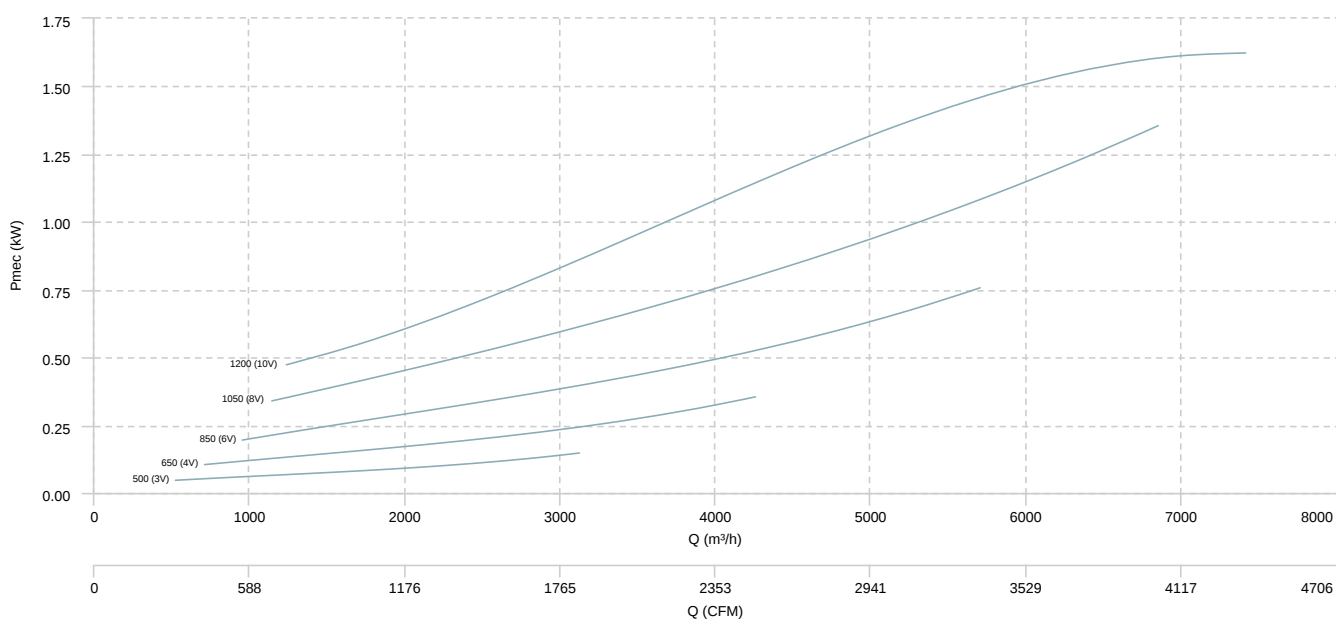


TWIN BOX BD 12/12 EEC

AIR FLOW - PRESSURE



AIR FLOW - MECHANICAL POWER



Sound data

Sound power Lw dB (A)										
Model		63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	Total
TWIN BOX BD 7/7 EEC (500 (2V))	Inlet	20	26	26	27	29	28	24	20	35
TWIN BOX BD 9/9 EEC (500 (2V))	Inlet	26	32	31	32	35	33	30	25	40
TWIN BOX BD 10/10 EEC (650 (4V))	Inlet	34	40	39	40	43	41	38	33	48
TWIN BOX BD 12/12 EEC (500 (3V))	Inlet	32	38	38	39	41	40	36	32	47

Notes:

* To calculate the sound power level at different rpm from those indicated above, use the following formula:

$$Lw \text{ dB(A)}_{rpmA} = Lw \text{ dB(A)}_{rpmB} + 52.5 \cdot \log_{10} \frac{rpmA}{rpmB}$$

erp data

ERP	
Fan type	Unit for non-residential ventilation (LOT 6)
Typology	Unidirectional
Others	None
Type of driver	-

		Maximum efficiency point data						
Model	Motor power (kW)	Eff.Heat recovery (%)	Max. efficiency (%)	Pabs (kW)	Air Flow (m³/h)	Ps (Pa)	Speed (m/s)	SFP (W/m³/s)
TWIN BOX BD 7/7 EEC (1600 (8V))	0,37	-	43,30	0,21	1.052,97	319,81	5.05	989,73
TWIN BOX BD 7/7 EEC (2000 (10V))	0,37	-	45,75	0,34	1.222,32	456,43	5.86	989,73
TWIN BOX BD 9/9 EEC (1250 (6V))	0,75	-	48,07	0,21	1.280,64	277,16	3.93	1.308,75
TWIN BOX BD 9/9 EEC (1600 (8V))	0,75	-	50,68	0,43	1.645,96	468,69	5.06	1.308,75
TWIN BOX BD 9/9 EEC (2000 (10V))	0,75	-	51,08	0,71	1.959,62	638,44	6.02	1.308,75
TWIN BOX BD 10/10 EEC (950 (5,5V))	1,50	-	43,78	0,20	1.524,74	207,23	3.85	1.619,15
TWIN BOX BD 10/10 EEC (1250 (7V))	1,50	-	47,08	0,42	1.945,95	362,35	4.91	1.619,15
TWIN BOX BD 10/10 EEC (1500 (8V))	1,50	-	48,89	0,70	2.281,97	533,21	5.76	1.619,15
TWIN BOX BD 10/10 EEC (1800 (10V))	1,50	-	49,67	1,22	2.711,36	795,93	6.84	1.619,15
TWIN BOX BD 12/12 EEC (650 (4V))	1,50	-	41,93	0,16	1.750,81	135,91	3.21	986,73
TWIN BOX BD 12/12 EEC (850 (6V))	1,50	-	44,21	0,31	2.193,44	222,25	4.02	986,73
TWIN BOX BD 12/12 EEC (1050 (8V))	1,50	-	46,59	0,56	2.737,34	329,67	5.01	986,73
TWIN BOX BD 12/12 EEC (1200 (10V))	1,50	-	49,19	0,90	3.298,74	459,41	6.04	986,73